

TPM CIRCLE NO :- 06	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :- Grinding	LOSS NO. / STEP								
DEPT : Assembly Shop	RESULT AREA	P	Q	DEF :- A		C	D	S	M

CELL :- Grinding Cell	CELL NAME: Rotor Grinding	MACHINE / STAGE – Rotor Out let	OPERATION- Finish stage
-----------------------	---------------------------	---------------------------------	-------------------------

KAIZEN THEME :-To Avoid rotor damage rejection at vibrio stage

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :-At time of rotor coming out from vibrio to bin due to vibrio machine vibration rotor get dent mark due to came in contact of outlet plate

IDEA :- Provide Acrylic sheet on metallic part

COUNTERMEASURE- Use acrylic sheet on metallic part due to that avoid metal to metal contact



BENCHMARK	57
TARGET	0
KAIZEN START	18/08/14
KAIZEN FINISH	22/08/14

TEAM MEMBERS :-Sandeep Dukare
Santosh Satkar

BENEFITS :- 01.Rjection & Rework Zero

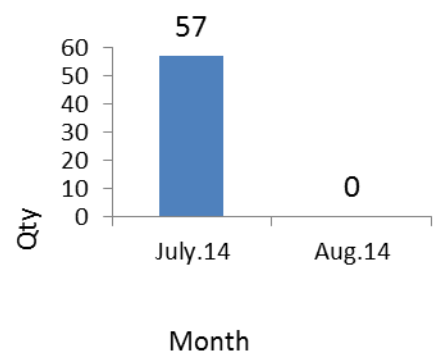
KAIZEN SUSTENANCE

WHAT TO DO :- Use acrylic sheet for outlet

HOW TO DO FREQUENCY :-Check daily start of machine

WHY - WHY ANALYSIS :-
Why- Dent on rotor
Why- Contact with outlet plate
Why- Outlet plate is metallic

RESULT :-



ROOT CAUSE :-Out let plate is metallic

REGISTRATION NO. & DATE: -22/08/14

REGISTERED BY :- Sandeep Dukare

MANAGER'S SIGN :-Anil Shende

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	NA			